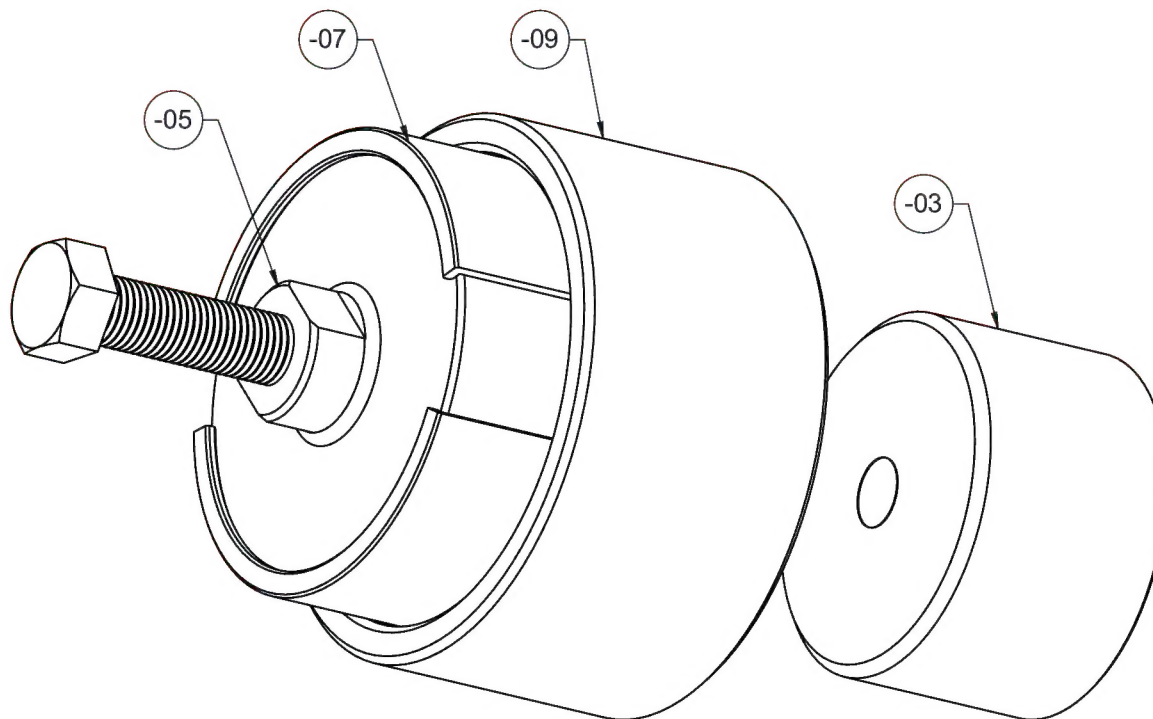


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
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UNDER REVIEW
URF 19-1184 19.11.01 (VM)

NOTES

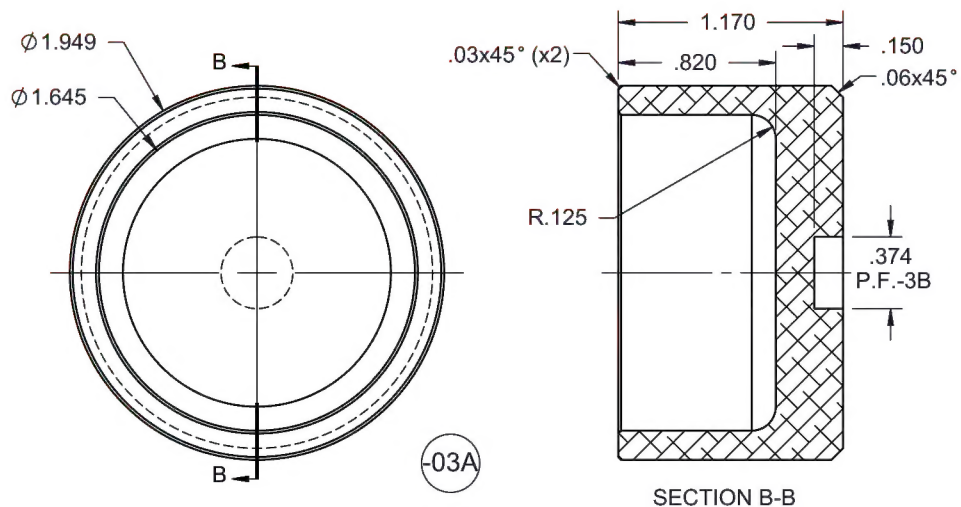
- RBT400293 REPLACES BELL 427-240-138-101.
- TEST PIECES WERE SILVER CAD PLATED; -05A R.C. 34, AND -07 R.C. 36.

ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
					-01	1	TOOL SET	-	-	1
					-03		CAP ASSEMBLY	-	-	2
					-03A		CAP	6061	$\varnothing 2 \times 1\text{-}3/8$	2
					-03B		STOP	304 S. S.	$\varnothing 3/8 \times 1/2$	2
					-05		PULLER ASSEMBLY	-	-	3
					-05A		PULLER CUP	4140 Q&T	$\varnothing 2\text{-}3/8 \times 1\text{-}7/8$	3
					-05B		HEX HEAD CAP SCREW; FULL THREAD	S. S.	$3/8\text{-}24 \text{ UNF} \times 1\text{-}7/8$ MCMaster-CARR #92240A360	3
					-07		WEDGE	4130 TUBING	$\varnothing 2\text{-}1/2 \times 3/16 \text{ wall} \times 1\text{-}3/4$	4
					-09		RING	1018 TUBING	$\varnothing 3 \times 1/4 \text{ wall} \times 1\text{-}3/4$	5
					-11		PISTOL CASE	PLASTIC	PLANO #10137	N/S

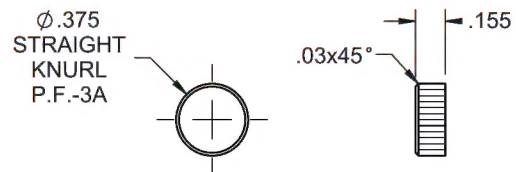
RED BARN MACHINE

TITLE		REV
PULLER SET		-
DWG NO.	RBT400293	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: PERRITT
TOLERANCES ON:		APPROVED: <i>D. Weil</i>
DECIMALS	METRIC	HEAT TREAT
.XXX $\pm .005$.X $\pm .1\text{mm}$	SEE PART
.XX $\pm .01$	FRACTIONS $\pm 1/32$	FINISH SPEC
.X $\pm .1$	ANGLES $\pm 5^\circ$	SEE PART
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL
SCALE NTS		BELL 412
DATE	12-30-09	
SHEET	1 of 5	

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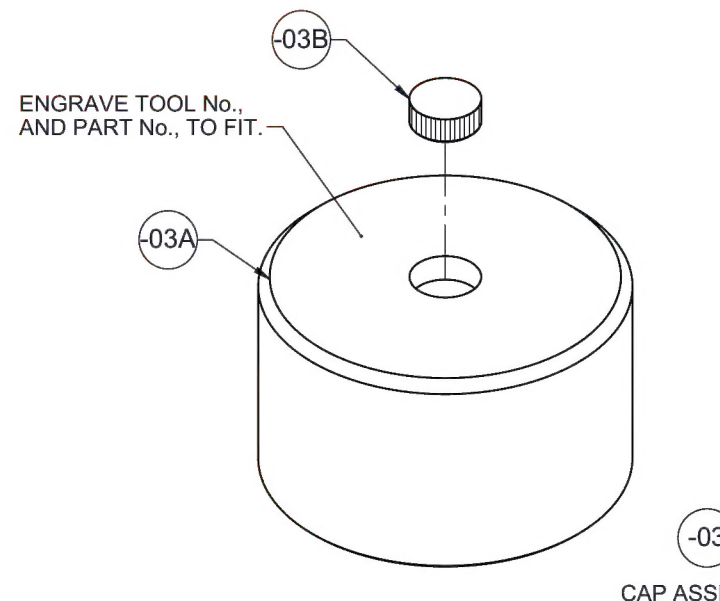
CAP
CLEAR ANODIZE
MIL-A-8625, TYPE I, CLASS I



STOP

REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
-	-	-	-	-

UNDER REVIEW
URF 19-1184 19.11.01 (VM)

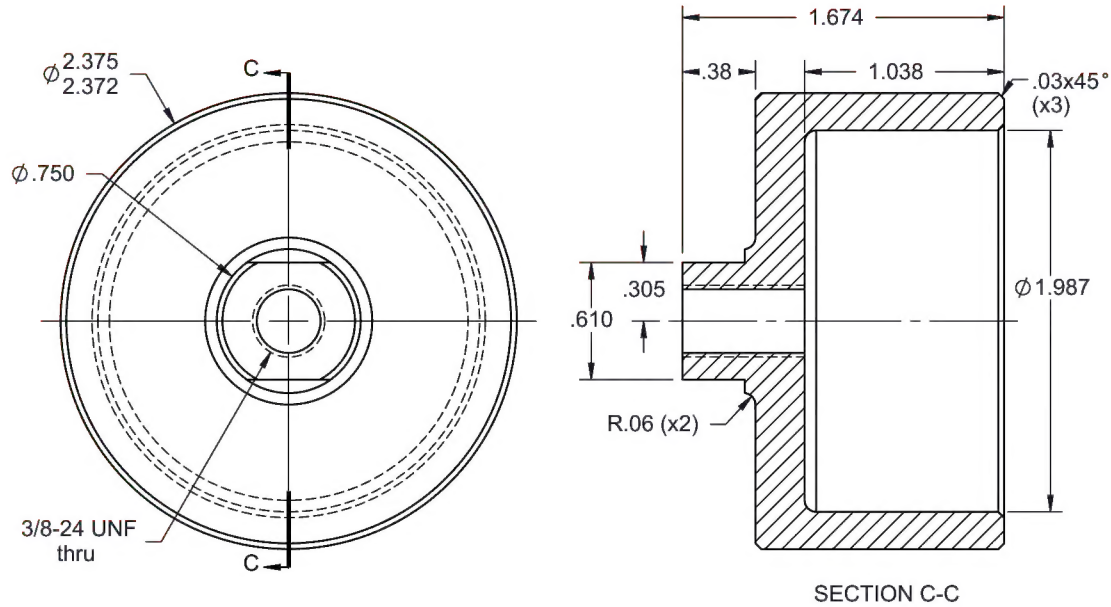


CAP ASSEMBLY

RED BARN MACHINE			
TITLE PULLER SET; CAP ASSEMBLY			
DWG NO. RBT400293-03		REV -	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: PERRITT	
TOLERANCES ON:		APPROVED	
DECIMALS	METRIC	HEAT TREAT	
.XXX ± .005	.X ± .1mm	SEE PART	
.XX ± .01	FRACTIONS ± 1/32	FINISH SPEC	
.X ± .1	ANGLES ± 5°	SEE PART	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL BELL 412	
SCALE NTS	DATE 12-30-09	SHEET 2 of 5	

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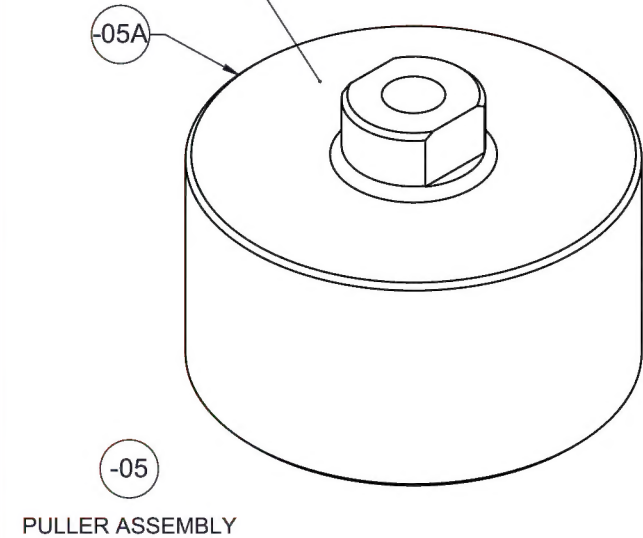
REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
-	--	-	-	-



-05A
PULLER CUP
BLACK OXIDE

UNDER REVIEW
URF 19-1184 19.11.01 (VM)

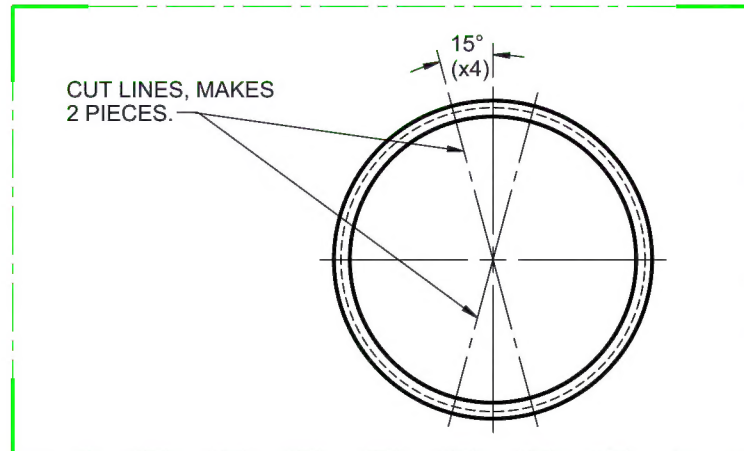
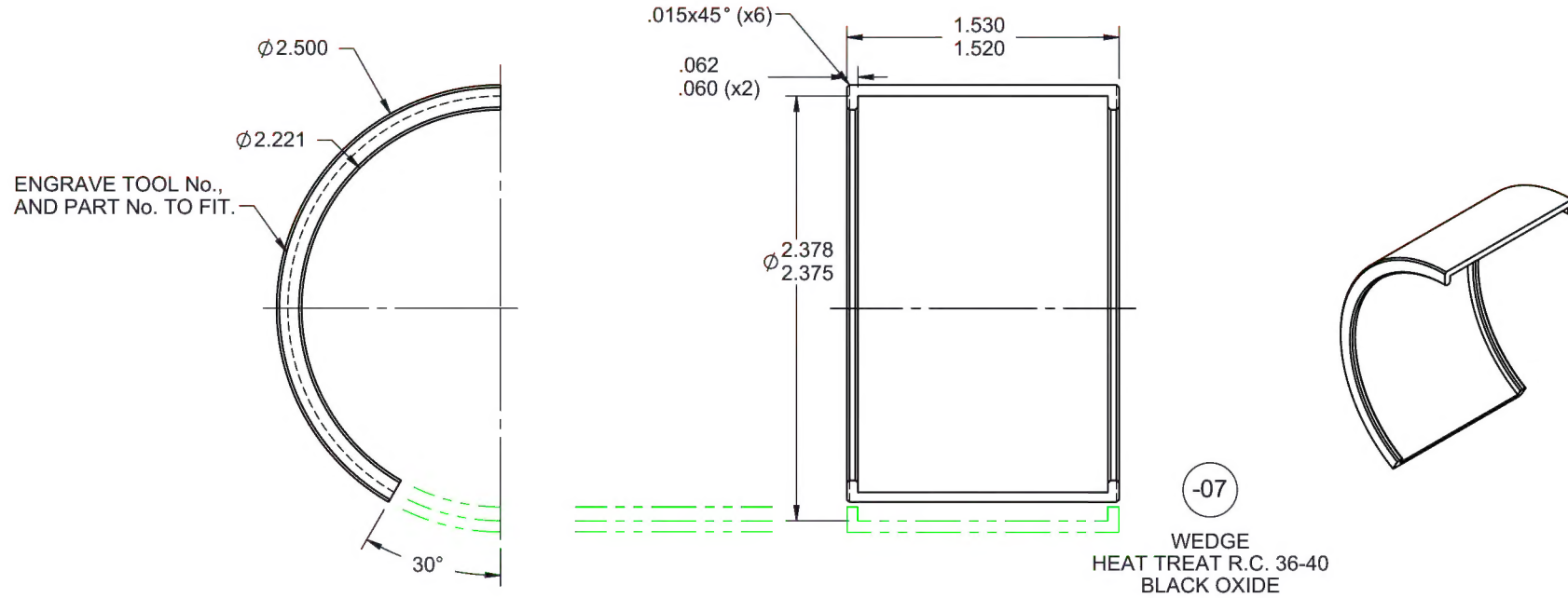
ENGRAVE TOOL No.,
SERIAL No.,
"MADE IN USA", AND
PART No. TO FIT.



RED BARN MACHINE	
TITLE PULLER SET; PULLER ASSEMBLY	
DWG NO. RBT400293-05	REV -
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	
DECIMALS .XXX ± .005	METRIC .X ± .1mm
.XX ± .01	FRACTIONS ± 1/32
.X ± .1	ANGLES ± 5°
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: PERRITT	
APPROVED	
HEAT TREAT SEE PART	
FINISH SPEC SEE PART	
USED ON MODEL BELL 412	
SCALE NTS	DATE 12-30-09
SHEET 3 of 5	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
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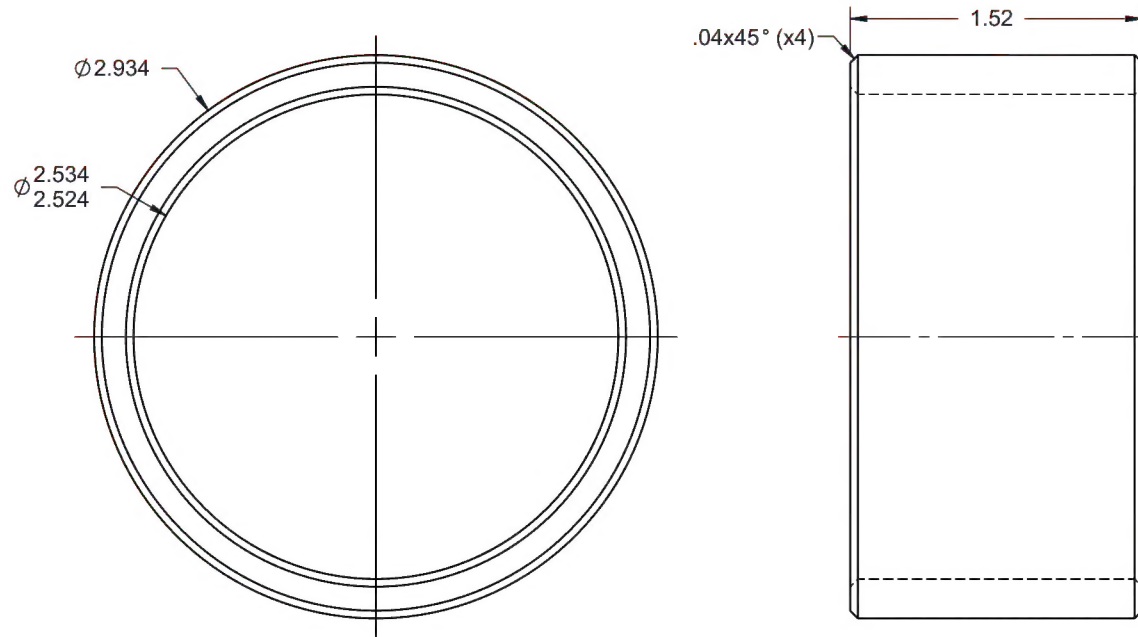


UNDER REVIEW
URF 19-1184 19.11.01 (VM)

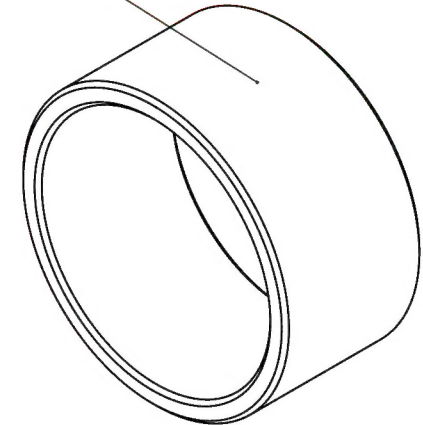
RED BARN MACHINE			
TITLE PULLER SET; WEDGE			
DWG NO. RBT400293-07		REV -	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1		DRAWN BY: PERRITT APPROVED HEAT TREAT SEE PART FINISH SPEC SEE PART	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL BELL 412	
SCALE NTS	DATE 12-30-09	SHEET 4 of 5	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
-	---	-	-	-



ENGRAVE TOOL No.,
AND PART No. TO FIT.



UNDER REVIEW

URF 19-1184 19.11.01 (VM)

-09
RING
BLACK OXIDE

RED BARN MACHINE			
TITLE PULLER SET; RING			
DWG NO. RBT400293-09			REV -
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: PERRITT	
TOLERANCES ON:		APPROVED	
DECIMALS	METRIC	HEAT TREAT	
.XXX ± .005	.X ± .1mm	SEE PART	
.XX ± .01	FRACTIONS ± 1/32	FINISH SPEC	
.X ± .1	ANGLES ± 5°	SEE PART	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL BELL 412	
SCALE NTS	DATE 12-30-09	SHEET 5 of 5	